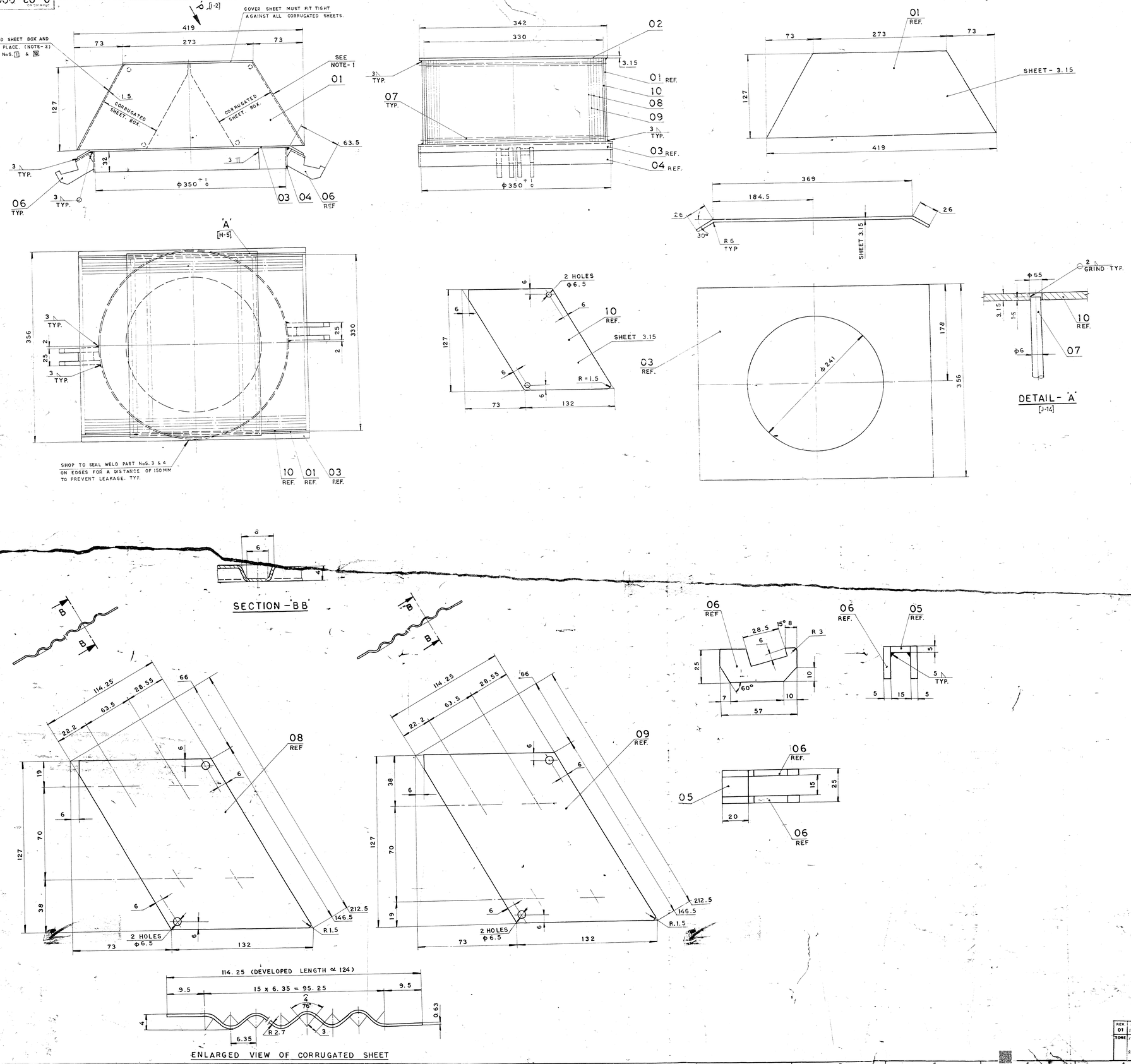
CORPORATE DRG ID
TP-DG-0-03-000-00003

CAUTION THE INFORMATION ON THIS DRAWING IS THE PROPERTY OF BHARAT HEAVY ELECTRICALS LIMITED. IT MUST NOT BE USED FOR ANY PURPOSE OTHER THAN WHAT IS STIPULATED IN THE CONTRACT.



WELD TYPE	TYPE OF ELECTRODE	LENGTH OF WELD IN M
2 △	E - 7018	0.160
3 ⊓	E - 7018	0.032
3 △	E - 7018	2.503
5 △	E - 7018	0.086

NOTE

1. IF SUPPLIED LOOSE, PROTECT EDGES OF CORRUGATED SHEETS WITH WOODEN BOARDS SUITABLY.
2. SHOP TO MAINTAIN 330mm OVER END SHEETS 1 BY ADDING/ DELETING ONE OR TWO CORRUGATED SHEETS. ENSURE THAT BOXES SLIDE SNUGGLY INTO THE ENDS OF SECONDARY SEPARATORS.

VARIANT	ITEM NO.	DESCRIPTION	STD	DRAWING NO.	V.S.R. NO.	MATERIAL SPEC.	A	B	MATERIAL CODE / UNIT WT / QUANTITY	G	ZONE
	10	CLOSING SHEET SH. 3.15		–		IS 011 182 / IS: 1079 ST. 34	C		0.400 / 4	K	9
	09	CORRUGATED SHEET SH. 0.63 TYPE - B		–		IS 011 642 / IS: 513 GRD	C		0.090 / 8.4	K	9
	08	CORRUGATED SHEET SH. 0.63 TYPE - A		–		IS 011 642 / IS: 513 GRD.	C		0.040 / 8.4	K	9
	07	ROD DIA 6 ; L 327		–		IS 004 026 / IS: 226 FE 410 S	C		0.092 / 4	H	5
△3	06	CLAMP - SIDE PLATE PL. 5		–		IS 011 029 / IS: 226 FE 410 S	C		0.042 / 4	J	16
△3	05	CLAMP - TOP PLATE PL 5		–		IS 011 029 / IS: 226 FE 410 S	C		0.012 / 2	D	9
	04	FAB. PIPE SH. 3.15		–		IS 011 182 / IS: 1079 ST. 34	C		0.900 / 1	J	13
	03	BOTTOM COVER SH. 3.15		–		IS 011 182 / IS: 1079 ST 34	C		2.600 / 1	J	12
	02	TOP COVER SH. 3.15		–		IS 011 182 / IS: 1079 ST.34	C		2.400 / 1	L	9
	01	SIDE COVER SH. 3.15		–		IS 011 182 / IS: 1079 ST. 34	C		1.100 / 2	K	12
	C1	SECONDARY SEPARATOR ASSY - 254 MM		–		[redacted]			25.380 / 1		

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT: DRUM INTERNALS

Bharat Heavy Electricals Ltd. BOILER PLANT UNIT TIRUCHIRAPALLI-620014

	NAME	SIGN	DATE
STD	SK		
CHD	K. SRINIVASAN		18.04.83
APPD	S.V.		18.4.83

REV.	DATE	ALTERED	CHECKED
01	18.04.83		

1. THICKNESS OF ITEM 05 & 06 WAS 6 MM.
2. CORRESPONDING WT. & MATERIAL CODE CHANGED

DEPT. SS | GRADE OF UNTOL DIM. | SCALE NTS | WEIGHT (Kg) 25.380 | REF. TO ASSY/OLD DRG. 6101 – 3004 – 01 ASSY – 6101 – 3071 | ITEM NO.

CODE 850 | TITLE SECONDARY SEPARATOR (254mm TURBO SEPARATOR ASSY) | CARD CODE U 01 | DRAWING NO. 0-03-000-00003 | REV. 01

L.O.A.K. EC_008 Size A0

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